

15.09.2008_technical project_5060-08

Double-acting pneumatic die forging hammer

Technical inquiry on selection of new equipment on basis of information of the available out-of-date equipment manufactured Russia. Equipment needed without CNC.

Name of parameters			
1*	Dropping part weight	kg	5000
2*	Blow energy	kJ	125
3*	Max. number of blows per minute	blows/min	45
4*	Max. ram stroke	mm	1300
5*	Daylight between racks	mm	4000
6*	Daylight between guides	mm	730
7*	Distance from a mirror bottom anvil block to floor level	mm	750
8*	Size of flat die mirror	mm	710 400
9	Superfluous pressure of steam or air	Technical atmosphere, kgs/cm ²	6-7
10	Hammer dimensions: - length - width - height	mm	6850 2750 6290
11	Weight anvil block	kg	75 000
12	Weight of hammer with	kg	122 240

* **Bold** style parameters which are necessary for picking up precisely.

Additional conditions:

- Cost of equipment on terms EXW plant.
- Installation works and personnel training at factory in St.-Petersburg, Russia.
- Term of manufacture of the equipment.
- Payment terms as agreed.

Important!

Company Nevaenergomash carries out complex cooperation in the field of engineering and modernization of productions and capacities. The given purchase can be carried out within the limits of the existing project on modernization 5060-08 after consideration technical offer coordination. Purchase can be carried out or directly, or through our firm-partner in Germany, Hannover. We do not consider equipment purchase through representations in Russia.

Best Regards,

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