

Reynolds-number

The Reynolds-number is defined as :

$$Re = \frac{\text{airdens} * v_l * D}{\text{eta}}$$

In this formulae ,D is a for the flow characteristic length-dimension.
For a channel with a circular circumference the diameter D is chosen.

eta = dynamic viscosity in Nsec/m²

$$\text{eta} = \text{eta}(0) * \sqrt{\frac{T * (1 + C/T(0))}{T(0) * (1 + C/T)}}$$

In which for air :
 $\text{eta}(0) = 1.72 \cdot 10^{-5} \text{ Nsec/m}^2$ (Pa.s)
 $T(0) = 273$ Degrees Kelvin
 $C = 113$

Airmassflow $Q_l = \text{airdens} * v_l * \pi/4 * D^2 = \text{airdens}(\text{intake}) * \text{Pumpvolume}$

$\text{airdens} * v_l * D = \text{airdens}(\text{intake}) * \text{Volp} / (\pi/4 * D)$

$\text{airdens}(\text{intake}) =$

After substitution :

$$Re = \frac{1.293 * 273 / (273 + t_{\text{ambient}}) * 1 / p_{\text{ambient}} * \text{Volp}}{\pi/4 * D * \text{eta}(0) * \sqrt{\frac{T * (1 + C/T(0))}{T(0) * (1 + C/T)}}}$$

In practice, Re-numbers of $2 * 10^{-5}$ and higher proved to be sufficient for horizontal pneumatic transport, depending on the properties of the product to be transported.