



- NOTES**
- FOR STEEL SUPPLY AND FABRICATION REFER STANDARD SPECIFICATION DOCUMENT NUMBER 000 S SSW 0001
  - FOR PAINTING AND PROTECTIVE COATINGS REFER STANDARD SPECIFICATION DOCUMENT NUMBER 000 X SS 0002
  - ALL WELDS TO BE 6mm FILLET CONTINUOUS U.N.O.
  - ALL BUTT WELDS TO BE FULL PENETRATION U.N.O.
  - ALL HOLES TO BE Ø 22 FOR M20 BOLTS U.N.O.
  - MACHINING TOLERANCE TO BE WITHIN ± 0.1 U.N.O.
  - REMOVE ALL BURRS AND SHARP EDGES
  - MACHINED SURFACES TO BE 3.2 U.N.O.
  - HIGH STRENGTH BOLTS TO COMPLY WITH AS 1252 U.N.O. AND TENSIONED TO AS 4100
  - ALL FABRICATED ITEMS TO BE MARKED WITH THEIR PURCHASE ORDER NUMBER, PURCHASE ORDER ITEM NUMBER, DETAIL NUMBER, EQUIPMENT NUMBER AND DRAWING NUMBER. AS PER STANDARD SPECIFICATION DOCUMENT No 000 X SS 0007. CONSTRUCTION TAGS 5.1.1
  - CHUTE LINERS SHALL COMPLY WITH STANDARD SPECIFICATION DOC No. 000 M TS 0023.
  - FOR THE INSTALLATION OF CERAMIC LINERS REFER TO STANDARD SPECIFICATION DOC No. 000 M SS 0033.

120M(2D)10112		LOADING CHUTE SUPPORT STRUCTURE	
120M(2D)10105		TAIL END ARRANGEMENT	
REFERENCE DRAWINGS			
09.12.02	C01	ISSUED FOR CONSTRUCTION	MAH JR RT PD
DATE	REV	REVISION RECORD	DRN (CHK/LEAD) MGR

**BECHTEL** AUSTRALIA PTY LTD  
A.C.N. 806 334 505

COMALCO ALUMINA REFINERY	
TITLE	CAT.
BAUXITE TRANSFER CONVEYOR TAIL END LOADING CHUTE DETAILS	M.HOLDEN
ORIG.	DATE
COMALCO	17.09.02
APPR	DATE
DATE	SCALE
SCALE	REVISION
AREA	DISCIPLINE
120	M
DRAWING NUMBER	SIZE
120M(2D)10111	A1
REVISION	C01