

Page: 1 of 5 Date Issued: 02Feb07 MSDS Ref. No: Na/Al2O3 Catalyst Date Reviewed: 27Nov07

Sodium Alumina

1 CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Na/Al2O3 Catalyst Chemical Name: Not Applicable - Blend Chemical Family: Sodium/Alumina Compounds Product Description: Grey solid, either powder, granules, spheres, or extrudate Generic Name: Sodium on Alumina Catalyst

MANUFACTURER:

SiGNa Chemistry, Inc. Telephone (Headquarters): +1-212-933-4101 Telephone (Process Dev.): +1-732-438-0700 24 HR. EMERGENCY TELEPHONE NUMBERS: Emergency Phone +1-888-779-0780

Headquarters: 530 E. 76th St., Ste. 9E New York, NY 10021 USA TEL: +1-212-933-4101

2 COMPOSITION / INFORMATION ON INGREDIENTS

The composition of this mixture may be proprietary information. In the event of a medical emergency, compositional information will be provided to a physician or nurse.

This product is hazardous as defined in 29 CFR1920.1200. based on the following compositional information :

<u>OSHA HAZARD</u> ACGIH TLV : OSHA PEL COMPONENT Alumina, Aluminum Soluble Salts

3 HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW PHYSICAL APPEARANCE: Grey powder

POTENTIAL HEALTH EFFECTS

EYES: Causes eye irritation. May cause injury if not removed promptly. SKIN: Causes skin irritation. Allergic reactions are possible. INHALATION: Dust may be irritating to eyes and respiratory tract. INGESTION: Irritating to mouth, throat, and stomach. May cause gastric tract disorder and/or damage.

ROUTES OF ENTRY: Inhalation or Ingestion.

GENERAL HAZARDS: Keep under nitrogen atmosphere. Will react with air.

4 FIRST AID MEASURES

EYES: Immediately flush eyes with large amounts of water for 15 minutes or longer. Get prompt medical attention.

SKIN: Immediately flush with large amounts of water. Use soap if available. Remove contaminated clothing, including shoes, after flushing has begun. If irritation persists, seek medical attention.

INHALATION: Using proper respiratory protection, remove the affected victim to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

INGESTION: DO NOT induce vomiting. If individual is conscious, give plenty of water or milk to dilute stomach contents. Keep warm and quiet. May require medical attention. DO NOT attempt to give anything by mouth to an unconscious perso

5 FIRE FIGHTING MEASURES

Flashpoint and Method: N/A Auto ignition Temperature: N/A

EXTINGUISHING MEDIA: Use water spray to cool fire-exposed surfaces and to protect personal. Isolate "fuel" supply to fire.

SPECIAL HAZARDS: Material will not burn. If thermally decomposed, flammable / toxic gases may be released. Will react with water or moist air to form flammable hydrogen gas.

6 ACCIDENTAL RELEASE MEASURES

LARGE SPILL: Prevent additional discharge of material. Implement clean-up procedure. For large spills in public area, notify authorities. Dispose in suitable containers for recycling or disposal. Ensure conformity to local disposal regulations.

7 HANDLING AND STORAGE

HANDLING: Avoid generating and inhaling dust

STORAGE: Store in a tightly closed container under nitrogen atmosphere.

Storage Temperature: Ambient Loading Temperature: Ambient Loading/Unloading Viscosity: N/A Storage Pressure: Atmospheric under N2

COMMENTS: Keep container closed. Handle and open containers with care. Store in a cool, well ventilated place away from incompatible materials. This material is not a static accumulator, but use proper bonding and/or grounding procedures.

8 EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE GUIDELINES:

OSHA HAZARDOUS COMPONENTS (29 CFR 1910.1200)

		EXPOSURE LIMITS	
		OSHA PEL	ACGIH TLV
		mg/m ³	mg/m ³
Aluminum Oxide (Alumina) (Respirable Fraction)	TWA	5	
Aluminum Oxide (Alumina) Total Dust	TWA	15	10
Aluminum Soluble Salts	TWA		2

ENGINEERING CONTROLS: Local exhaust ventilation may be necessary to control any air contaminants to within their TLVs during the use of this product.

PERSONAL PROTECTIVE EQUIPMENT:

EYES AND FACE: Wear safety glasses with side shields (or chemical goggles) and a face shield. SKIN: In open systems, wear long sleeves and chemical-resistant gloves when handling. Where contact may occur, wear long sleeves.

RESPIRATORY: If user operations generate dust, fume or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit. Where concentrations in air may exceed the limits given in this section and engineering, work practices, or other means of exposure reduction are not adequate. NIOSH/MSHA-approved respirators may be necessary to prevent overexposure by inhalation.

9 PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Solid Odor: Not determined Appearance: Grey powder Color: Grey solid, either powder, granules, spheres, or extrudate pH: N/A Percent Volatile: None Vapor Pressure: None Boiling point : None Freezing Point: Not Determined Melting Point: None Solubility in Water: Reacts with Water Evaporation Rate: None Density: None Specific Gravity: N/A

10 STABILITY AND REACTIVITY

STABLE: Unstable

CONDITIONS TO AVOID INSTABILITY: Avoid moisture. Store under nitrogen atmosphere.

POLYMERIZATION: Will not occur

HAZARDOUS DECOMPOSITION PRODUCTS: Contact with moisture will form flammable hydrogen gas. Avoid contact with air and other oxidizing compounds.

INCOMPATIBLE MATERIALS: Water and avoid contact with air

11 TOXICOLOGICAL INFORMATION

EYE EFFECTS: May cause slight irritation.

SKIN EFFECTS: Slight irritation.

12 ECOLOGICAL INFORMATION

ENVIRONMENTAL DATA: Do not allow material to be released to the environment without proper government permits.

13 DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Reclamation for recycling by a qualified reclaimer is the only recommended route of disposal. Contact the supplier for further information.

EMPTY CONTAINER: It may be possible to reuse original packaging for the purpose of packaging the spent ready for reclaim. Check local regulations.

14 TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)

Proper Shipping Name: Water-Reactive Solid, Corrosive, n.o.s. (Sodium on Alumina Catalyst) Technical Name: Sodium on Alumina Catalyst Hazard Class: 4.3 NA/UN Number: 3131 Packing Group: III Reportable Quantity (RQ) Under CERCLA: 10 lbs (sodium) Placards: Water-Reactive Solid and Corrosive Other Shipping Information:

INTERNATIONAL

I.M.O (INTERNATIONAL MARITIME ORGANIZATION)

Proper Shipping Name: Water-Reactive Solid, n.o.s. (Sodium on Alumina Catalyst) Label: Dangerous When Wet and Corrosive

EUROPEAN TRANSPORTATION:

ADR/RID Hazard Classification: Water-Reactive Solid, n.o.s (Sodium on Alumina Catalyst) ADR/RID Item Number:

AIR (I.C.A.O)

Proper Shipping Name: Water-Reactive Solid, n.o.s. (Sodium on Alumina Catalyst) Placards: water-reactive solid, n.o.s.

Label: Dangerous When Wet and Corrosive

SPECIAL SHIPPING NOTES:

15 REGULATORY INFORMATION

UNITED STATES

DOT Label Symbol and Hazard Classification Hazardous When Wet



DOT Hazardous when wet label Water Reactive Solid, n.o.s. UN 3131



Corrosive Secondary Label

TSCA

Components of this product are listed on the TSCA Inventory

- SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT) Under the provisions of Title III, Sections 311/312 of the Superfund Amendments and Reauthorization Act, this product is classified into the following hazard categories: Immediate health, delayed health, and reactive. This information may be subject to the provisions of the Community Right-to-Know Reporting Requirements (40 CFR 370) if threshold quantity criteria are met. This product does not contain Section 313 Reportable Ingredients.
- CERCLA (COMPREHENSIVE RESPONSE, COMPENSATION, AND LIABILITY ACT) Reportable Spill quantity: 10 lbs (sodium)

Canada

WHMIS Hazard Symbol and Classification



WHMIS Hazardous When Wet

Secondary Label



WHMIS Corrosive

EUROPEAN COMMUNITY EU Label Symbol and Classification EU Harmful – "Xn"



EU Highly Flammable – "F"

Secondary Label



EU Irritant -"Xi"



R14/15 Reacts violently with water, liberating extremely flammable gases R20/21/22 Harmful by inhalation, in contact with skin and if swallowed S16 Keep away from sources of ignition-No smoking S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. S27/28 After contact with skin, take off immediately all contaminated clothing, and wash with plenty of soap and water

All components of this product are listed in the U.S. Environmental Protection Agency Toxic Substance Control Act Chemical Substance Inventory.

16 OTHER INFORMATION

Exposure to air or atmospheric humidity may alter properties of the catalyst

REVISION SUMMARY

TSCA statement added to Section 15.

NFPA CODES

Health: 3 Fire: 3 Reactivity: 2

HMIS CODES

Health: 3 Fire: 3 Reactivity: 2

- **MANUFACTURER DISCLAIMER:** This information is furnished without warranty, expressed or implied, except that it is accurate to the best knowledge of SiGNa Chemistry. The data on this sheet are related only to the specific material designated herein. SiGNa Chemistry assumes no legal responsibility for use or reliance upon these data.
- **ADDITIONAL MSDS INFORMATION:** This material is designed for industrial applications. Improper usage should be avoided.